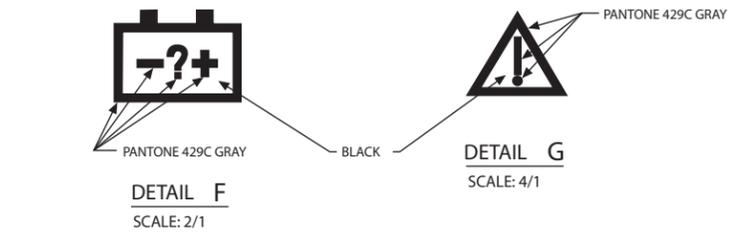
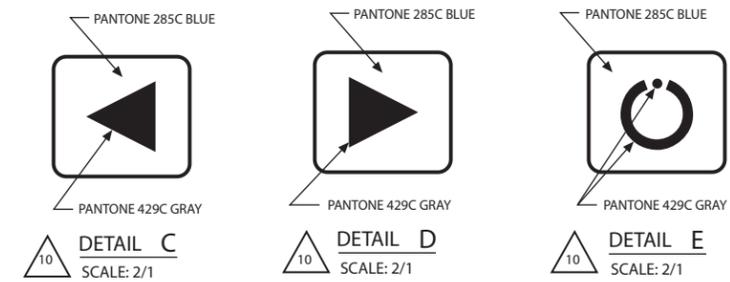
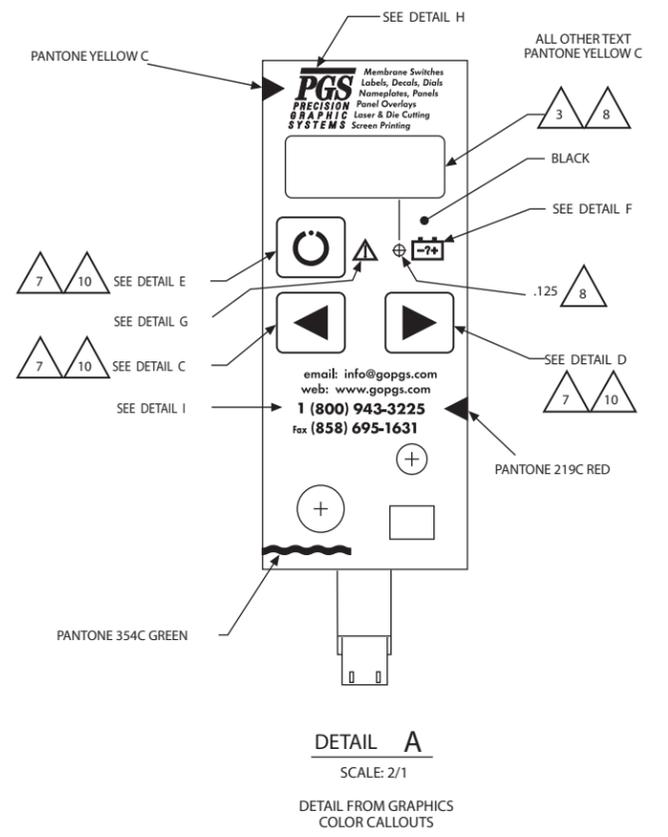
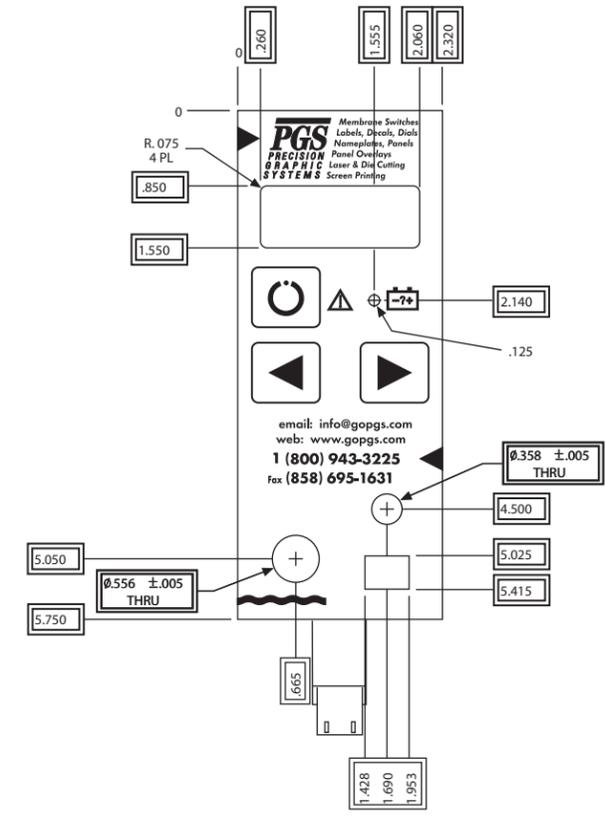
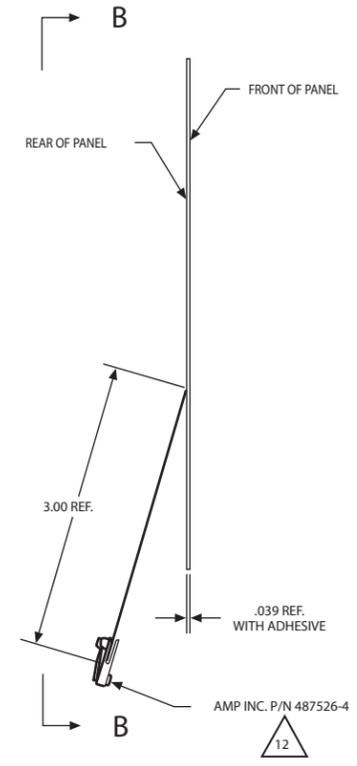
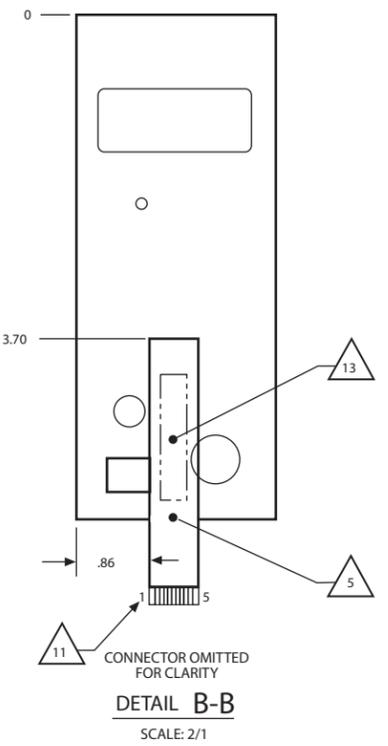
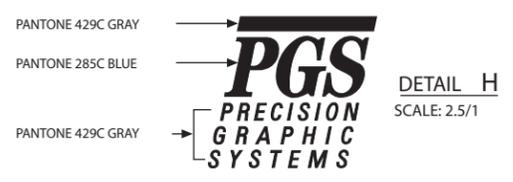


CHG	DESCRIPTION	DATE	BY	APPROV	CHKD
0	PRELIMINARY RELEASE - FOR QUOTATION	6-16-04	J.P.	M.M.	M.M.

- NOTES: UNLESS OTHERWISE SPECIFIED
- 1 MATERIAL: .006 VELVET POLYESTER FILM
  - 2 MEMBRANE SWITCH REAR ADHESIVE TO BE 3M 467MF
  - 3 VENDOR SHALL PROVIDE REMOVABLE PROTECTIVE FILM OVER FRONT OF LCD WINDOW.
  - 4 ARTWORK TO BE PROVIDED BY PRECISION GRAPHIC SYSTEMS.
  - 5 CABLE SHALL BE FREE OF ANY TEARS, KINKS AND DISCONTINUITIES.
  - 6 ALL LINE WORK BE PANTONE 428C GRAY.
  - 7 SWITCH AREA TO BE EMBOSSED, SEE DETAIL "M". EMBOSSED AREA TO EQUAL OUTSIDE DIMENSIONS SHOWN IN DETAILS C THRU E.
  - 8 THIS AREA TO BE CLEAR WINDOW.
  - 9 IDENTIFY WITH PART NUMBER REVISION LETTER AND QUANTITY ON PACKAGING.
  - 10 MEMBRANE PANEL SHALL CONTAIN THREE (3) POLYESTER DOME MEMBRANE SWITCHES AS FOLLOWS: ON/OFF, LEFT & RIGHT. SWITCHES SHALL BE CONNECTED AS SHOWN IN SCHEMATIC DIAGRAM.
  - 11 PIN # 15 TO THE LEFT AS VIEWED FROM THE REAR OF PANEL.
  - 12 CONNECTOR TO BE INSTALLED PER MFR. INSTRUCTIONS.
  - 13 MARK PART NUMBER AND REVISION LETTER LOCATED APPROXIMATELY WHERE SHOWN.
  - 14 DOUBLE BOX DIMENSIONS CHECKED AT INCOMING INSPECTION.



**SCHEMATIC DIAGRAM**  
(AS VIEWED FROM REAR OF PANEL)



TOLERANCE SPECIFICATIONS UNLESS OTHERWISE SPECIFIED		BY	DATE	TITLE
DIMENSIONS ARE IN INCHES [MM]		J. PHILIPS	6-10-04	<b>MEMBRANE SWITCH, INFUSION PUMP</b>
FRACTIONAL ± 1/32		M. MASON	6-10-04	
DECIMALS		M. MASON	6-16-04	MATERIAL
2 PLACE (XX) ± .03				1 4
3 PLACE (XXX) ± .010				FINISH
ANGULAR ± - MACHINED SURFACES				B SIZE
DO NOT SCALE DRAWING				SCALE 1/1 FILE NAME
THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION OF PRECISION GRAPHIC SYSTEMS (PGS) AND IS SUBJECT TO THE CONDITIONS THAT THE INFORMATION (A) BE RETAINED IN CONFIDENCE, (B) NOT TO BE REPRODUCED OR COPIED IN WHOLE OR IN PART AND (C) NOT TO BE USED OR INCORPORATED IN ANY PRODUCT EXCEPT UNDER AN EXPRESS WRITTEN AGREEMENT WITH PGS.				REV 0
DWG. NO. 2164000				SHEET 1 OF 1